

# Vulcan 400/800 "Quick Change" Instructions from



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### **Belt "Quick Change" Instructions...**

We don't recommend this procedure be used for the initial installation, as most swing arms are poorly lubricated and should be properly serviced at the time of installation. Here are "quick change" instructions for belt replacement:

- Lift the rear wheel a few inches off the ground by the frame (below the engine/frame with a lift, not by the swing arm). Remove the rear wheel.
- Remove the bolt securing the bottom of the shock (farthest to the rear of the aluminum suspension relay arm).
- Remove the bolt securing the tie rod link to the suspension relay arm (in the middle of the aluminum suspension relay arm). Push the relay arm down and out of the way.
- Remove the caps that cover the swing arm pivot bolt.
- Wedge a straight blade screwdriver in against the swing arm pivot nut on the RH side (behind the pipes..no need to pull the pipes). The nut holds itself in place very nicely... Remove the swing arm pivot bolt from the LH side.
- Bend the belt (not tight, but about like it would be when wrapped around the front pulley) and push it below the swing arm pivot, all the way to the engine.
- Push the swing arm forward (towards the engine).
- Twist the top of the belt a bit and pull it up and over the top of the swing arm pivot.
- Pull the swing arm back into place and reinstall the pivot bolt.
- Reassemble in reverse.
- Adjust per instructions for your particular belt drive model (located on our website in the [Information Resource Center]), and ride. I've performed belt replacement in about 20 minutes using this method.