

**Technical Bulletin
from**



**Honda 750 Ace/Spirit Belt Drive
Front Pulley Preload Bolt**

If you have any questions concerning this technical bulletin, please contact us via e-mail at support@scootworks.com. This will ensure you receive the most prompt and accurate reply.

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Bulletin , Honda 750 Ace/Spirit Front Pulley Preload

This technical bulletin is to advise of a change in recommended torque value, and application of thread locking compound, to the Honda Ace/Spirit Belt Drive system's front pulley preload bolt/lock nut.

* Loosen the drive belt to remove tension from the front pulley. Remove and clean the preload bolt, lock nut, and bolt hole with alcohol to remove any oils. Apply **RED (High strength)** Loctite (or similar thread locking compound) to the bolt, lock nut, and inside of the bolt hole. Install the bolt, and torque to 40 ft/lbs. Set the lock nut tightly against the pulley. Allow 24 hours for curing. Retension the belt, and ride. Recheck the front bolt for loosening at 250 and 1000 miles, to be sure it is properly locked.