

Items Supplied >

- 1 – Front Exhaust
- 1 – Rear Exhaust
- 1 – Front Heat Shield w/clamps
- 1 – Rear Heat Shield w/clamps
- 2 – Exhaust flanges
- 1 - Bar Mounting Bracket
- 2 - Muffler Clamps #27-61MSC
- 2 – Slider Bracket
- 4 – 5/16" Hex Bolt
- 2 – Muffler Gauges

Application(s) >

SUZUKI INTRUDER 1500 98-04

Instruction Manual >

3766/3966

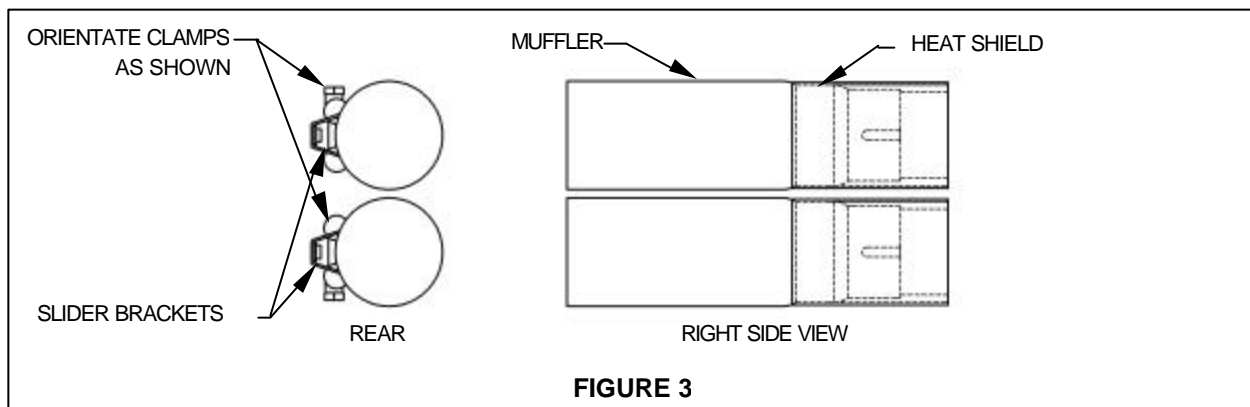
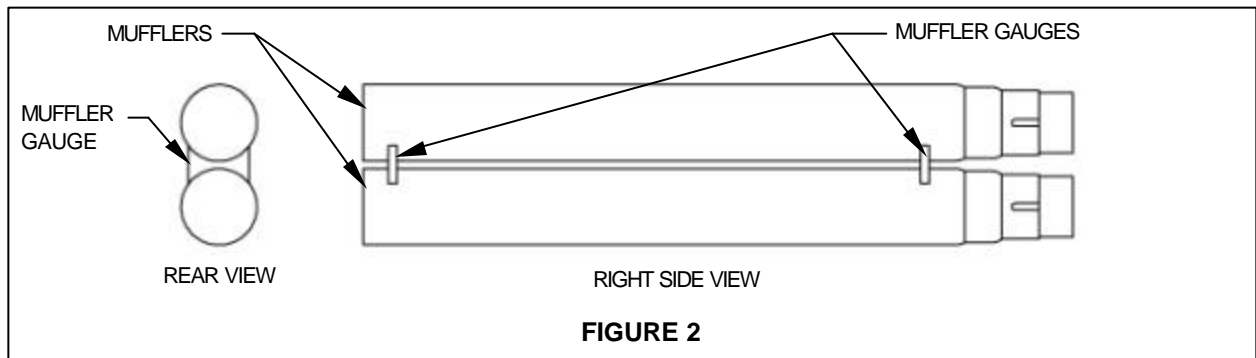
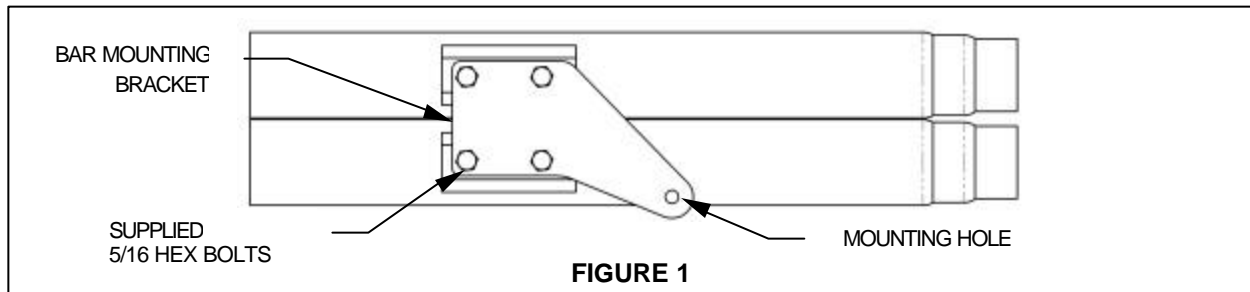
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PRIOR TO INSTALLATION, MAKE SURE YOUR STOCK HEADPIPE GASKETS ARE IN GOOD SHAPE. IF YOU HAVE ANY DOUBTS AS TO THEIR CONDITION, REPLACE THEM.

Read all instructions carefully and completely before installing your new exhaust system

1. Remove your stock exhaust system.
2. Remove mufflers from box and set them on a flat surface parallel with each other. Make sure the brackets are pointing up and the small ends of the mufflers are to your right. Locate the two slider brackets in the hardware kit. Place one slider bracket inside each muffler bracket with the flat side of the bracket pointing up (see figure 3).
3. Remove the exhaust mounting bracket from the box and place on top of the muffler brackets with the single mounting hole at the bottom and pointing to your right (see figure 1). Install the four 5/16" bolts through the mounting bracket and into the slider bracket but **DO NOT TIGHTEN**. Locate the two cardboard gauges and place them between the mufflers to help hold the mufflers parallel. (see figure 2). Make sure the mufflers are even on the exit end and the mounting bracket is in the middle of the muffler brackets and tighten the bolts.
4. Slide one exhaust flange onto each head pipe.
5. Install the head pipes onto the motorcycle using the stock nuts and snug evenly but **DO NOT TIGHTEN**.
6. Slide one supplied clamp #27-61MSC onto each muffler. Refer to Figure 3 for proper alignment.
7. Slide the prepared muffler assembly onto the head pipes. Make sure the supplied mounting bracket is on the outside of the frame mounting hole on the motorcycle. Using the stock mounting bolt, bolt the muffler assembly to the frame but **DO NOT TIGHTEN**.
8. Unscrew the five remaining hose clamps and feed the tail end of the clamp through the clips on the inside of the heat shields. The screw end of the hose clamp should be accessible for tightening but not visible when the heat shields are mounted to the pipes.
9. Place the heat shields onto the head pipes and align on mufflers. Refer to Figure 3. You may need to loosen the muffler bolts to adjust the position of the muffler to the heat shields. **NOTE: The tail ends of the mufflers should be even when installed.** Snug the heat shield clamps into place but **DO NOT TIGHTEN**. Rotate the muffler clamp so it doesn't interfere with the heat shield but is still accessible to tighten.
10. Make sure the system is properly aligned and mufflers are parallel.
11. Tighten the head pipes making sure to tighten evenly. Now, tighten the muffler clamps. (**NOTE: If the muffler clamps are slid to far up on the muffler or past the three slots, the clamps will not properly tighten.**)
12. Remove the cardboard gauges from the mufflers and tighten all remaining hardware.
13. Make sure all the hardware (brackets, headpipes, heatshields, and mufflers) has been tightened appropriately before starting your motorcycle.

** Cobra recommends you always wear a helmet while riding. Please never operate your motorcycle while under the influence of alcohol and/or drugs. Enjoy the new look of your motorcycle and please ride safely.*



IMPORTANT: It is recommended that you re-jet your bike with a Cobra Jet Kit, available from Cobra part #92-3166.

Before starting your engine remove all fingerprints from chrome with a quality wax or chrome polish. Failure to do so can cause discoloration. Due to fluctuations in carburetor settings, timing, etc., Cobra Engineering does not warrant against chrome discoloration.